

# overhead crane design calculation Tutorial

**Overhead crane design calculation** is a critical process that ensures the crane operates safely, efficiently, and reliably within its intended application. Properly calculating the design parameters of an overhead crane involves a comprehensive understanding of various factors such as load capacity, structural integrity, material selection, and safety standards. In this article, we will explore the essential aspects of overhead crane design calculation, guiding engineers and designers through each step to develop a robust and compliant crane system.

## Understanding Overhead Crane Components and Their Functions

Before delving into calculations, it's vital to understand the main components of an overhead crane and their roles.

### Main Components of Overhead Cranes

- **Bridge:** The main horizontal structure that spans the workspace and supports the trolley and hoist.
- **Girders:** The beams that make up the bridge, providing support for other components.
- **Hoist:** The lifting mechanism that raises and lowers loads.
- **Trolley:** The device that moves the hoist along the bridge span.
- **Bridge End Trucks:** Support the bridge and enable it to move along the runway.
- **Runways:** The rails or tracks installed on the building structure along which the crane moves.

Understanding these components helps in accurately calculating load requirements, structural stresses, and selecting appropriate materials.

## Key Parameters in Overhead Crane Design Calculation

Effective crane design hinges on several critical parameters:

### 1. Load Capacity (Safe Working Load - SWL)

The maximum load the crane is designed to handle safely during operation. It is typically specified in tons or kilograms.

### 2. Span and Lift Height

- Span: The distance between the two runway rails.
- Lift Height: The maximum vertical distance the hoist can lift loads.

### 3. Structural Material Properties

Selecting materials such as steel grades for girders and supporting structures, considering their strength, ductility, and durability.

### 4. Operating Conditions

Includes factors like working environment, frequency of use, and load types, which influence safety margins and material choices.

## Calculating Load and Stress on Crane Components

Accurate load calculation is fundamental to ensure structural integrity and compliance with safety standards.

### 1. Dead Load (DL)

The weight of the crane itself, including girders, trolley, hoist, and other components.

### 2. Live Load (LL)

The weight of the maximum load the crane is expected to lift and move.

### 3. Dynamic Load Factors

Additional forces during operation due to acceleration, deceleration, or swinging loads.

### 4. Total Load Calculation

The total load the structure must support can be estimated as:

$$\text{Total Load} = \text{Dead Load} + \text{Live Load} \times \text{Dynamic Load Factor}$$

For example, if the dead load is 10 tons, live load is 20 tons, and the dynamic load factor is 1.2,

then:

$$\text{Total Load} = 10 + (20 \times 1.2) = 10 + 24 = 34 \text{ tons}$$

This figure guides the selection of structural members and components.

## Structural Design Calculations

Structural calculations ensure that the crane can withstand operational stresses without failure.

### 1. Bending Moment and Shear Force

Calculate the maximum bending moment and shear force on the girders under load conditions. For a simply supported girder with a point load at the center:

$$M_{\max} = \frac{w \times L^2}{8}$$

$$V_{\max} = \frac{w \times L}{2}$$

where:

- $w$  = total load on the girder
- $L$  = span length

### 2. Stress Analysis

Using the bending moment, calculate the bending stress:

$\sigma_b = \frac{M_{\max} \times c}{I}$ 

where:

- $c$  = distance from neutral axis to outer fiber
- $I$  = moment of inertia of the girder cross-section

Compare  $\sigma_b$  with the allowable stress for the selected material, incorporating safety factors.

### 3. Deflection Check

Ensure that the maximum deflection of the girder is within permissible limits, typically span/300 to span/500, to prevent operational issues.

## Designing the Components

Based on the load and stress calculations, the following components are designed accordingly.

### 1. Girders and Support Structures

Select cross-sectional profiles (e.g., I-beams, box sections) that provide adequate strength and stiffness.

### 2. Trolley and Hoist

Ensure the trolley and hoist are rated for the maximum load plus additional safety margins. Mechanical components should be selected based on calculated forces and operational speeds.

### 3. Motors and Drive Systems

Motors must be capable of handling starting torque, continuous operation, and emergency stop conditions.

## Safety Factors and Standards

In crane design, safety is paramount. Incorporate safety factors as prescribed by standards such as:

- EN 15011 (European Standard for Overhead Travelling Cranes)
- ASME B30.17 (American Standard for Cranes and Derricks)
- ISO 4301 (International Standard for Crane Classification)

Typical safety factors range from 1.25 to 2, depending on application and environment.

## Material Selection and Corrosion Considerations

Choose materials that meet the strength requirements and are suitable for the operational environment. For outdoor or corrosive environments, consider stainless steel or protective coatings.

### Key considerations include:

- Strength and ductility
- Corrosion resistance
- Weldability and fabrication properties

## Final Checks and Validation

Before finalizing the design, perform validation steps:

- Finite Element Analysis (FEA) for complex stress and deformation analysis
- Prototype testing under simulated load conditions
- Compliance verification with relevant safety and design standards

## Conclusion

Effective overhead crane design calculation is a meticulous process that combines load analysis, structural engineering principles, material science, and safety standards. By systematically evaluating loads, stresses, and component capacities, engineers can develop cranes that are safe, reliable, and efficient, ensuring smooth operations in manufacturing plants, warehouses, and construction sites. Remember, accurate initial calculations and adherence to standards are the foundations of a successful crane design, minimizing risks and maximizing longevity.

If you're planning to undertake an overhead crane project, consulting with experienced structural engineers and adhering to local regulations will ensure the best possible outcome. Proper design

calculation not only guarantees operational safety but also enhances productivity and reduces maintenance costs over the crane's lifespan.

## Overhead Crane Design Calculation: A Comprehensive Guide to Ensuring Safety and Efficiency

Designing an overhead crane is a complex engineering task that requires meticulous calculations to ensure safety, reliability, and operational efficiency. The overhead crane design calculation process involves evaluating multiple parameters such as load capacity, structural integrity, material selection, and compliance with safety standards. Whether you're an engineer embarking on a new project or a safety inspector reviewing crane specifications, understanding the fundamental principles behind these calculations is essential. This guide aims to provide a detailed overview of the key steps and considerations involved in the overhead crane design calculation process.

## Understanding the Basics of Overhead Crane Design

Before diving into calculations, it's important to grasp the core components and functions of an overhead crane. Typically used in manufacturing, warehouses, and construction sites, overhead cranes facilitate the horizontal movement of heavy loads along a fixed path, usually a bridge structure supported by columns or runways.

Main components include:

- Bridge girder: The main horizontal beam that spans the width of the workspace.
- Hoist: The mechanism responsible for lifting and lowering loads.
- Trolley: The movable unit that carries the hoist along the bridge girder.
- End trucks: The supports at each end of the bridge that facilitate movement along the runway.
- Control systems: Manual or automated controls that operate the crane.

The design calculation must ensure that each component can withstand operational stresses while maintaining safety margins.

## Key Parameters in Overhead Crane Design Calculation

Several critical parameters influence the design process:

- Load capacity (Rated Load): The maximum weight the crane is designed to lift safely.
- Span length: The distance between the supporting runways.
- Lift height: The maximum vertical travel of the hoist.
- Lifting speed: The rate at which the load is lifted or lowered.

- Travel speeds: The speeds of the trolley and bridge movement.
- Duty cycle: The frequency and duration of crane operation.
- Environmental conditions: Indoor or outdoor use, temperature, corrosion factors, etc.

## Step-by-Step Overhead Crane Design Calculation Process

Designing an overhead crane involves multiple sequential calculations aimed at ensuring structural integrity, safety, and operational efficiency.

### 1. Determine the Load Requirements

Start by defining the maximum load the crane must handle, including:

- Rated load (RL): The maximum weight the crane is rated for.
- Additional factors: Dynamic loads, impact factors, and load fluctuations.

Example: If the maximum load is 10,000 kg, consider adding a safety margin (typically 25-30%) to account for dynamic effects.

Calculation:

$$[\text{Design Load}] = [\text{Rated Load}] \times [\text{Impact Factor}]$$

Where impact factor could be 1.25 to account for dynamic effects.

### 2. Calculate the Structural Components

This involves sizing the main structural elements such as the bridge girder, end trucks, and trolley.

#### a. Bridge Girder Design

- Determine the bending moment (M):

$$[M = \frac{w \times L^2}{8}]$$

Where:

- $(w)$  = load per unit length (including the load plus self-weight)

-  $(L)$  = span length

- Calculate the required section modulus (S):

$$S = \frac{M}{\sigma_{\text{allow}}}$$

Where:

-  $(\sigma_{\text{allow}})$  = allowable stress of the material (considering safety factors)

- Select suitable cross-sectional dimensions based on the calculated section modulus and material properties.

#### b. End Trucks and Trolley

- Determine the wheel loads: Equal to the load supported plus dynamic factors.
- Calculate wheel and rail contact stresses to ensure durability and safety.

### 3. Material Selection and Safety Factors

Choosing appropriate materials (usually structural steel) is critical. Consider:

- Yield strength
- Fatigue strength
- Corrosion resistance (for outdoor cranes)

Apply safety factors typically ranging from 1.5 to 2.0 depending on standards and operational risks.

### 4. Hoist Design Calculations

The hoist must be capable of lifting the maximum load safely and efficiently.

- Determine motor size:

$$P = \frac{W \times h}{\eta \times t}$$

Where:

- $(P)$  = motor power
- $(W)$  = load weight
- $(h)$  = lifting height
- $(\eta)$  = efficiency of the hoist mechanism
- $(t)$  = lifting time

- Calculate the required brake capacity to hold the load securely when stationary.

## 5. Evaluate Structural Stresses and Deflections

Using the calculated loads, perform finite element analysis or classical beam theory calculations to assess:

- Bending stresses
- Shear stresses
- Deflections under load

Ensure that deflections are within permissible limits to prevent operational issues.

## 6. Design the Control System and Safety Features

Incorporate safety features such as:

- Limit switches
- Emergency stop buttons
- Overload protection devices
- Safety barriers and warning systems

Design calculations should verify that these systems can handle overloads and fault conditions.

## Compliance with Standards and Regulations

Ensure that the crane design adheres to relevant standards such as:

- ISO 4301 / IEC 14450: for crane safety classifications
- ASME B30.2: for overhead and gantry cranes
- European standards (EN 14439): for design and testing

Design calculations must include safety margins compliant with these standards to ensure legal and operational safety.

## Conclusion: The Significance of Accurate Overhead Crane Design Calculation

The process of overhead crane design calculation is integral to creating a safe, reliable, and efficient lifting solution. Accurate calculations help prevent structural failures, optimize material usage, and ensure compliance with safety standards. By systematically evaluating load requirements, structural components, material properties, and safety features, engineers can develop crane designs that meet operational demands and withstand operational stresses over their service life.

Remember, while the calculations form the backbone of crane design, ongoing maintenance, inspections, and adherence to operational protocols are essential to ensuring long-term safety and performance. Investing time and expertise in meticulous design calculations is the first step toward building a robust overhead crane that serves its purpose effectively and safely.

Note: Always verify your calculations with software tools or consult with professional structural and mechanical engineers, especially for custom or high-capacity cranes.

**Question** What are the key factors to consider in overhead crane design calculations? Key factors include load capacity, span length, lifting height, operational environment, duty cycle, safety margins, and structural material strength to ensure safe and efficient crane operation. **Answer** How is the load moment calculated in overhead crane design? The load moment is calculated by multiplying the load weight by the distance from the support point (moment arm), which helps determine the required structural strength and motor capacity. What role does the structural analysis play in overhead crane design calculation? Structural analysis assesses the stresses, deflections, and stability of the crane components under load conditions, ensuring the design can withstand operational forces safely. How do safety factors influence overhead crane design calculations? Safety factors are incorporated into calculations to account for uncertainties, material imperfections, and dynamic loads, providing an additional margin to prevent failure. What standards or codes should be followed during overhead crane design calculations? Design calculations should comply with relevant standards such as ASME B30.2, European FEM, ISO standards, and local safety regulations to ensure legal compliance and safety.

**Related keywords:** overhead crane load capacity, crane structural analysis, crane bridge design, hoist selection, crane stability calculation, lifting capacity estimation, crane framework stress

analysis, crane trolley design, structural safety factors, span length calculation

## tadano crane charts

**tadano crane charts** are essential resources for crane operators, engineers, and construction professionals seeking to understand the specifications, capacities, and operational parameters of Tadano cranes. These detailed charts serve as comprehensive guides to ensure safety, efficiency, and precision during crane operations. Whether you are selecting the right crane for a project or conducting maintenance checks, understanding how to interpret Tadano crane charts is vital for optimal performance.

## Understanding Tadano Crane Charts

### What Are Tadano Crane Charts?

Tadano crane charts are graphical or tabular representations illustrating the load capacities, reach, and operational limits of various Tadano crane models. They provide critical data that help operators determine whether a specific crane can handle a particular load at a given radius and height.

These charts typically include:

- Load Moment Diagrams
- Capacity Tables
- Operating Radius Limits
- Boom Length and Height Data
- Load Charts for Different Configurations

### The Importance of Crane Charts

Proper interpretation of Tadano crane charts ensures:

- Safety during lifting operations
- Compliance with engineering and safety standards
- Optimization of crane utilization
- Prevention of overloading and mechanical failure

## Types of Tadano Crane Charts

### 1. Load Moment Charts

These charts display the maximum permissible load at various boom lengths and radii, illustrating how much weight a crane can safely lift at specific configurations.

Key features include:

- Load capacities plotted against boom extension and radius
- Safe operating zones highlighted
- Data for different boom angles and configurations

### 2. Capacity Tables

Capacity tables provide quick reference for maximum loads at particular boom lengths and heights, often presented in tabular form for ease of use.

Includes:

- Maximum lifting capacities for various boom lengths
- Load limits at different boom angles
- Dynamic and static load data

### 3. Reach and Radius Charts

These charts specify the maximum outreach a crane can achieve at various lift heights and load weights, helping in planning precise lifts.

### 4. Operating Limits Charts

These encompass various operational restrictions, including maximum wind speeds, crane stability zones, and other environmental factors that could impact lifting safety.

## How to Read Tadano Crane Charts

### Interpreting Load Moment Diagrams

To effectively utilize load moment charts:

- Identify the boom length or extension
- Find the corresponding radius (distance from the center of rotation to the load)
- Read the maximum permissible load at that point
- Ensure the actual load does not exceed this value

#### Tips:

- Use the chart to verify the crane's capacity before lifting
- Consider boom angles and configurations, as they influence capacity
- Always factor in safety margins

## Using Capacity Tables

Capacity tables are straightforward:

- Locate the table matching your crane model
- Find the row corresponding to your desired boom length or height
- Read the maximum load capacity at the specific boom angle or configuration

## Checking Operating Limits

Always review operating limits charts:

- Confirm environmental conditions like wind speed limits
- Ensure the crane's stability zones are respected
- Adjust lifting plans accordingly

## Practical Applications of Tadano Crane Charts

### 1. Crane Selection and Planning

Choosing the right Tadano crane involves matching project requirements with crane capacities:

- Analyze load weights and reach distances
- Use crane charts to identify suitable models
- Plan lifts within safe operational parameters

## 2. Safety Assurance

Operators and site managers use crane charts to:

- Prevent overloading
- Avoid mechanical stress
- Ensure compliance with safety standards

## 3. Maintenance and Troubleshooting

Regular review of crane charts helps in:

- Diagnosing operational issues
- Verifying load capacities after modifications
- Planning for upgrades or repairs

## 4. Training and Certification

Educating operators on reading crane charts enhances safety and efficiency:

- Use real-life scenarios to practice interpretation
- Reinforce understanding of operational limits

# Key Factors Influencing Tadano Crane Chart Data

## 1. Crane Model and Configuration

Different models have different capacities, boom lengths, and configurations, all reflected in their respective charts.

## 2. Boom Length and Extension

Longer booms typically reduce lifting capacity due to increased leverage and stability considerations.

## 3. Load Position and Radius

The farther the load from the crane's center, the lower the maximum permissible weight.

## 4. Environmental Conditions

Wind speed, ground conditions, and temperature can affect operational limits outlined in the charts.

## 5. Crane Setup and Stability

Proper setup, including outriggers and counterweights, influences the capacity and safety margins.

## Best Practices for Using Tadano Crane Charts

- Always refer to the specific chart corresponding to your crane model and configuration.
- Verify all parameters such as boom length, radius, and load weight before lifting.
- Incorporate safety margins into your planning to account for unexpected conditions.
- Regularly update charts with any modifications or maintenance changes.
- Consult manufacturer guidelines and local regulations alongside crane charts.

## Conclusion

Understanding and accurately interpreting Tadano crane charts is fundamental for safe and efficient crane operations. These charts serve as invaluable tools for planning lifts, ensuring equipment capacity, and maintaining safety standards. By mastering the reading of load moment diagrams, capacity tables, and operational limits, professionals can optimize crane performance, prevent accidents, and achieve project success. Always prioritize safety, stay informed about environmental factors, and consult official Tadano resources for the most accurate and up-to-date information.

Remember: Proper use of Tadano crane charts not only safeguards personnel and equipment but also enhances productivity and project outcomes. Invest time in learning how to read and apply these charts effectively?your safety and efficiency depend on it.

### Tadano Crane Charts: Navigating Precision and Performance in Heavy Lifting

In the world of heavy lifting and construction, precision, safety, and efficiency are paramount. Among the tools that facilitate these qualities are Tadano cranes, renowned worldwide for their reliability and innovative engineering. Central to operating these impressive machines effectively are Tadano crane charts?detailed guides that provide essential data for safe and optimal crane operation. These charts serve as the blueprint for understanding load capacities, reach capabilities, and operational parameters, ensuring that operators can execute lifts with confidence and compliance.

### Understanding Tadano Crane Charts: The Foundation of Safe Operation

## What Are Tadano Crane Charts?

Tadano crane charts are comprehensive graphical and tabular representations that display the lifting capacities of Tadano cranes across various configurations. They are akin to a technical roadmap, illustrating how much weight a crane can safely lift at different boom lengths, angles, and radii. These charts are specifically tailored to each crane model and are integral to planning and executing lifting operations.

## Why Are Crane Charts Essential?

- **Safety Assurance:** Overloading a crane can lead to catastrophic failures. Crane charts help prevent such incidents by clearly indicating maximum permissible loads.
- **Operational Efficiency:** By understanding the crane's capabilities, operators can plan lifts more effectively, optimizing time and resource utilization.
- **Regulatory Compliance:** Many jurisdictions require adherence to load charts to meet safety standards and inspections.
- **Cost Management:** Proper utilization of crane charts minimizes risks of damage to equipment and load mishandling, saving costs in repairs and delays.

## Anatomy of a Tadano Crane Chart

### Key Components Explained

A typical Tadano crane chart includes several vital elements, each conveying crucial information:

- **Load Radius (Outrigger/ Boom Radius):** The horizontal distance from the center of the crane's rotation point to the load's center of gravity. Usually measured in meters or feet.
- **Lifting Capacity:** The maximum weight the crane can lift at a specific radius and boom length.
- **Boom Lengths:** The various extended positions of the crane's boom, often represented in meters or feet.
- **Lifting Height:** The maximum height attainable for a given load and configuration.
- **Lifting Charts/Graphs:** Visual plots that show the relationship between load capacity and radius or height.

## Interpreting the Data

Operators and planners analyze these charts to determine feasible lifting scenarios. For example, if a lift requires a load of 10 tons at a radius of 15 meters, the chart will indicate whether this is within safe operational limits or if adjustments are necessary.

## Types of Tadano Crane Charts and Their Applications

### - Capacity Charts

These are the most common and crucial charts, detailing the maximum load capacity at various boom lengths and radii. They typically come in tabular and graphical formats, providing quick visual cues for decision-making.

### - Lifting Moment Charts

These charts depict the crane's moment capacity, a product of load weight and radius, helping operators assess the crane's torque limits during lifts.

### - Outrigger and Stabilizer Charts

Since crane stability depends heavily on outriggers and stabilizers, these charts specify the proper extension and positioning needed for safe operation at different load conditions.

### - Tip Load Charts

These focus on the maximum permissible load at the crane's tip, essential for precise lifts where the load is extended far from the main body.

### - Capacity at Different Angles

Some charts incorporate boom angles, illustrating how changing the tilt affects load capacity and reach.

## Practical Applications: How Operators Use Tadano Crane Charts

### Pre-Lift Planning

Before any lift, operators and engineers consult the relevant crane charts to:

- Confirm that the load weight and radius are within safe limits.

- Decide on the optimal boom length and angle.
- Determine the required outrigger positions for stability.
- Identify potential need for additional support or alternative lifting methods.

### During Operations

Real-time monitoring and adjustments are often guided by these charts to ensure ongoing safety:

- Verifying that the actual load remains within capacity as the crane moves.
- Adjusting boom angles to optimize reach without overloading.
- Ensuring the crane remains stable, especially in variable ground conditions.

### Post-Lift Analysis

After completing a lift, data from the charts help review performance, identify any deviations, and plan future lifts with improved safety margins.

### Factors Influencing Tadano Crane Chart Data

While the charts provide vital guidelines, several operational factors can influence their application:

#### - Load Characteristics

- Center of Gravity: Uneven loads may shift the effective weight, requiring conservative estimates.
- Load Dynamics: Moving loads or oscillations can generate additional forces not depicted in static charts.

#### - Environmental Conditions

- Wind Speeds: Gusts can impact stability, necessitating reductions in load capacity.
- Ground Conditions: Soft or uneven ground may reduce crane stability, influencing safe operating limits.

#### - Crane Configuration

- Lattice vs. Telescopic Boom: Different designs impact reach and load capacity.
- Counterweights: Proper placement affects lifting capacity and stability.

#### - Operator Skill and Experience

Expert operators interpret and adapt crane charts appropriately, considering all real-world variables for safe lifts.

### Importance of Accurate and Up-to-Date Crane Charts

#### Regular Updates and Maintenance

Manufacturers frequently update crane charts based on new data, improved engineering, or modifications. Ensuring the use of the latest charts is critical for safety and compliance.

#### Custom Charts for Specific Conditions

In some cases, custom charts are developed to account for unique site conditions, load types, or crane modifications, providing tailored guidance for specific operations.

### Challenges and Limitations of Tadano Crane Charts

While invaluable, crane charts are not infallible. Users must be aware of their limitations:

- Static Data: Charts are based on ideal conditions; actual situations may vary.
- Misinterpretation Risks: Incorrect reading or application can lead to unsafe lifts.
- Changing Conditions: Environmental factors can alter capacity, requiring real-time judgment beyond static charts.

Thus, operators should combine chart guidance with sound engineering practices and on-site assessments.

### Enhancing Safety and Efficiency with Technology

#### Digital Crane Load Charts

Many companies now utilize digital apps and software that provide interactive crane charts, allowing for quick adjustments based on real-time data, including environmental factors.

## Telemetry and Monitoring

Advanced cranes are equipped with sensors that monitor load and stability parameters, providing real-time feedback that complements traditional charts.

## Conclusion: Mastering Tadano Crane Charts for Optimal Lifting

Tadano crane charts are more than just technical documents; they are vital tools that underpin safe, efficient, and compliant lifting operations. By understanding their components, applications, and limitations, operators and planners can execute lifts with confidence, minimizing risks and maximizing productivity. As technology advances, integrating traditional charts with digital tools promises even greater safety and operational excellence in the heavy lifting industry. Whether on a construction site or in industrial settings, mastery of Tadano crane charts remains a cornerstone of responsible crane operation.

**Question** What are Tadano crane charts and how are they used? Tadano crane charts are graphical representations that illustrate the lifting capacities, reach, and operational parameters of Tadano cranes. They are used by operators and engineers to determine the appropriate crane model and setup for specific lifting tasks, ensuring safety and efficiency. **Answer** Where can I find Tadano crane charts for different crane models? Tadano crane charts are typically available in the official operator's manuals, on the Tadano website under the product support section, or through authorized Tadano dealerships and distributors. Why are Tadano crane charts important for safe lifting operations? They provide critical information on maximum load capacities at various boom lengths and angles, helping operators plan lifts within safe limits and avoid overloading, which reduces the risk of accidents and equipment damage. How do Tadano crane charts assist in planning lifting operations? They help in selecting the right crane configuration by showing the crane's capacity at different outreach and height combinations, enabling precise planning to meet project requirements while maintaining safety margins. Are Tadano crane charts applicable to all Tadano crane models? No, each Tadano crane model has its own specific charts tailored to its design and capabilities. It's important to refer to the correct chart for the specific model and configuration being used. What factors should be considered when interpreting Tadano crane charts? Operators should consider boom length, radius, load weight, crane configuration, and environmental conditions. Proper interpretation ensures lifts are conducted safely within the crane's rated capacity.

**Related keywords:** Tadano crane specifications, Tadano crane load charts, Tadano crane lifting capacity, Tadano crane operation manual, Tadano crane parts, Tadano crane model charts, Tadano crane maintenance, Tadano crane service manual, Tadano crane diagram, Tadano crane technical data

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